

OILFIELD COUPLINGS

GRADE	5CT SPECIFICATION	COLOR SPECIFICATION
H-40	GROUP ONE	UNPAINTED OR BLACK
J-55, K-55	GROUP ONE	GREEN
N-80	GROUP ONE	RED
L-80	GROUP TWO	RED WITH BROWN BAND
C-90	GROUP TWO	PURPLE
C-95	GROUP TWO	BROWN
P110	GROUP THREE	WHITE
Q-125	GROUP FOUR	ORANGE

API EXTERNAL UPSET END (EUE) TUBING COUPLINGS

CPLG SIZE	PIPE SIZE	COUPLING O.D.		MINIMUM LENGTH	THREADS PER INCH	WEIGHT			CTN QTY
		REGULAR	SPECIAL CLEARANCE			REGULAR	SPECIAL CLEARANCE	SPECIAL BEVEL	
1.050	3/4	1.660	----	3 1/4	10	0.84	----	----	1500
1.315	1	1.990	----	3 1/2	10	1.26	----	----	1200
1.660	1 1/4	2.200	----	3 3/4	10	1.49	----	----	800
1.900	1 1/2	2.500	----	3 7/8	10	1.85	----	----	600
2 3/8	2	3.063	2.910	4 7/8	8	3.42	2.38	3.29	1144
2 7/8	2 1/2	3.668	3.460	5 1/4	8	5.29	3.45	5.07	792
3 1/2	3	4.500	4.180	5 3/4	8	9.02	5.22	8.55	448
4	3 1/2	5.000	----	6	8	10.62	----	----	245
4 1/2	4	5.563	----	6 1/4	8	13.31	----	----	210

API NONUPSET END (EUE) TUBING COUPLINGS

CPLG SIZE	PIPE SIZE	COUPLING O.D.		MINIMUM LENGTH	THREADS PER INCH	WEIGHT			CTN QTY
		REGULAR	SPECIAL CLEARANCE			REGULAR	SPECIAL CLEARANCE	SPECIAL BEVEL	
1.315	1	1.660	----	3 1/4	10	0.84	----	----	1500
1.660	1 1/4	2.054	----	3 1/2	10	1.26	----	----	1000
1.900	1 1/2	2.200	----	3 3/4	10	1.25	----	----	800
2 3/8	2	2.875	----	4 1/4	10	2.82	----	2.69	1144
2 7/8	2 1/2	3.500	----	5 1/8	10	5.15	----	4.90	792
3 1/2	3	4.250	----	5 5/8	10	8.17	----	7.73	256
4	3 1/2	4.750	----	5 3/4	8	9.57	----	----	360
4 1/2	4	5.200	----	6 1/8	8	10.76	----	----	235

API BUTTRESS THREAD CASING COUPLINGS

PIPE SIZE	COUPLING O.D.		MINIMUM LENGTH	WEIGHT		CARTON QUANTITY
	REGULAR	SPECIAL CLEARANCE		REGULAR	SPECIAL CLEARANCE	
4 1/2	5.000	4.875	8 7/8	10.11	7.67	196
5	5.563	5.375	9 1/8	12.99	8.81	196
5 1/2	6.050	5.875	9 1/4	14.14	9.84	136
6 5/8	7.390	7.000	9 5/8	24.46	12.44	100
7	7.656	7.375	10	23.22	13.82	84
7 5/8	8.500	8.125	10 3/8	34.84	20.45	64
8 5/8	9.625	9.125	10 5/8	45.94	23.77	52
9 5/8	10.625	10.125	10 5/8	50.99	26.47	40
10 3/4	11.750	11.250	10 5/8	56.68	29.49	45
11 3/4	12.750	----	10 5/8	61.74	----	40
13 3/8	14.375	----	10 5/8	69.95	----	25
16	17.000	----	10 5/8	87.56	----	20
18 5/8	20.000	----	10 5/8	138.03	----	12
20	21.000	----	10 5/8	110.33	----	8

Note: All buttress couplings are 5 threads per inch with 4 1/2 thru 13 3/8 taper tapped 3/4" per foot on diameter and 16" thru 20" taper tapped 1" per foot.



OILFIELD COUPLINGS CONTINUED

API ROUND THREAD CASING COUPLINGS

PIPE SIZE	COUPLING O.D.	MINIMUM LENGTH		WEIGHT		CARTON QUANTITY	
		SHORT	LONG	SHORT	LONG	SHORT	LONG
4 1/2	5.000	6 1/4	7	8.05	9.07	294	294
5	5.563	6 1/2	7 3/4	10.18	12.56	252	210
5 1/2	6.050	6 3/4	8	11.44	14.03	216	180
6 5/8	7.390	7 1/4	8 3/4	19.97	24.82	120	92
7	7.656	7 1/4	9	18.34	23.67	120	100
7 5/8	8.500	7 1/2	9 1/4	26.93	34.23	80	64
8 5/8	9.625	7 3/4	10	35.58	47.48	60	60
9 5/8	10.625	7 3/4	10 1/2	39.51	55.77	50	36
10 3/4	11.750	8	10 1/2	45.53	62.02	45	36
11 3/4	12.750	8	10 1/2	49.61	67.39	40	40
13 3/8	14.375	8	10 1/2	56.23	76.63	25	20
16	17.000	9	11	79.00	96.55	20	20
18 5/8	20.000	9	-----	118.94	-----	8	-----
20	21.000	9	11 1/2	98.25	126.74	8	8

Note: Both LTC and STC couplings are 8 threads per inch and taper tapped 3/4" per foot on diameter

IMPROVED BUTTRESS THREAD TUBING COUPLINGS

CPLG SIZE	PIPE SIZE	COUPLING O.D.		MINIMUM LENGTH	THREADS PER INCH	WEIGHT			CTN QTY
		REGULAR	SPECIAL CLEARANCE			REGULAR	SPECIAL CLEARANCE	SPECIAL BEVEL	
2 3/8	2	2.875	2.700	8 1/2	8	5.46	3.62	-----	644
2 7/8	2 1/2	3.500	3.220	8 1/2	8	8.14	4.59	-----	400
3 1/2	3	4.250	3.865	8 1/2	8	11.74	5.83	-----	248
4	3 1/2	4.750	4.400	9	8	14.17	7.75	-----	-----
4 1/2	4	5.200	4.920	9 1/2	8	15.72	9.73	-----	196

Note: All USS Improved Buttress couplings are 8 threads per inch. Regular O.D. and special clearance furnished with 20° bevel both ends.